

## **Intelligent Data Acquisition and Monitoring System**

CompAS Controls' VISIchart system enables users to monitor and archive, process and product parameters for Heat Treating applications. The system can either complement or replace existing chart recorders.

## Highlights of VISIchart system are:

- ☐ Easy to use Human Machine Interface (HMI)
- ☐ 24/7 Process Monitoring
- Automatic Data Collection and Storage
- Intuitive Data Display
- Process Alarms
- Internet Capability
- Easy Integration with third party database software such as Visual Shop
- □ Client/Server architecture

VISIchart includes several individual modules that can work with most controllers or data acquisition hardware.

# Data Display (HMI)

VISIchart system provides enhanced functionality and convenience that is not offered in traditional paper-type chart recorders. VISIchart displays and stores real time temperature, dewpoint, and atmosphere/pressure data on a standard PC. For Heat Treating applications requiring tight tolerances, the system offers an accurate way to display and record process data.

#### **Data Archival**

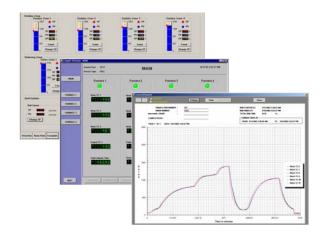
All of the recorded data carries date, time, user, and job stamp and can be searched or retrieved using these fields. The collected data can be exported to a third party database or a spreadsheet application such as Microsoft Excel.

### **Report Generation**

VISIchart system provides electronic and paper reports. Digital pictures of the work can be incorporated to illustrate work setup to the end customer. All reports carry a date and time stamp and can be customized per user specifications.

## **Alarms and Diagnostics**

VISIchart system offers alarms for predefined conditions. An alarm is displayed when the system detects a process inconsistency. All alarms can be easily configured to fit the application.



#### Communications

VISIchart communicates with Heat Treating equipment using a variety of protocols over dedicated connections, modems, LANs and WANs. The system is compatible with most data acquisition hardware and Level 1 controllers (PLCs and SLCs). It can measure multiple channels of signals including temperature, dewpoint, and pressure.

Supported Protocols			
• OPC	• RS422	• A-B	
• RS485 Modbus	• RS232	<ul> <li>Honeywell</li> </ul>	
<ul> <li>Modbus TCP</li> </ul>	• Ethernet	• Siemens	
• RS485 ASCII	• TCP/IP	Others	

3 <sup>rd</sup> Party PLC – DCS – SLC -I/O Devices			
• Eurotherm	• Siemens	GE Fanuc	
Allen Bradley	• SIXNET	• Sierra	
<ul> <li>Honeywell</li> </ul>	<ul> <li>Watlow</li> </ul>	Others	

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